

 Denver Instrument Company

**IR - 100**

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**MOISTURE ANALYZER**

**Operating Instructions**

900271.1

REV. E

Read all instructions prior to operating your moisture analyzer! Remember, this is a precision instrument and should be handled with care.

#### **DISCLAIMER NOTICE**

"Calibrate your balance using reference weights of the appropriate tolerance (class). An instrument can be no more accurate than the standard to which it has been compared. For assistance in the selection of reference weights, please contact the factory."

Manufactured by:



**Denver Instrument Company**

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303/431-7255 • 1-800-321-1135 • FAX 303-423-4831

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## SAFETY PRECAUTIONS

Every attempt has been made to make this instrument safe and easy to use. However, to avoid burns and possible exposure to harmful fumes from the material being tested, please observe the following precautions:

- Read all instructions prior to operating your unit.
- Upon completion of a procedure, always use tongs to remove the sample pan.
- Do **NOT** touch any metal part of the instrument while it is operating. Some parts will be very **HOT**, even after the completion of the test.
- Know your material being tested.  
**Do not test flammable or toxic materials!**  
The unit should be used in a fume hood.
- Know where the fire extinguisher is. Use only extinguishers rated for use on electrical fires.
- Keep the instrument clean. Always unplug the unit and cool it thoroughly before cleaning or servicing it.
- Wear safety glasses (or face shield), protective clothing, and gloves.
- Keep warning labels clean and observe their warnings at all times.
- Do **NOT** block the vent on top of the test chamber. The air coming out can be very hot.
- If necessary, pressing the **STOP** key during a test will abort the analysis and return the unit to the standby temperature.
- Locate the unit away from flammable materials. Provide at least one inch of space around all four sides of the instrument.
- Except as noted in the manual, this unit contains no user serviceable parts. Do not dis-assemble the unit. Unauthorized repair attempts may also void the warranty.

## INTRODUCTION

Thank you for choosing our Denver Instrument Company **Moisture Analyzer** as your moisture determination system. This unique system combines the advanced technology of an infrared dryer with the precision weighing of an analytical balance. Yet, it is designed to make testing as easy and convenient as possible.

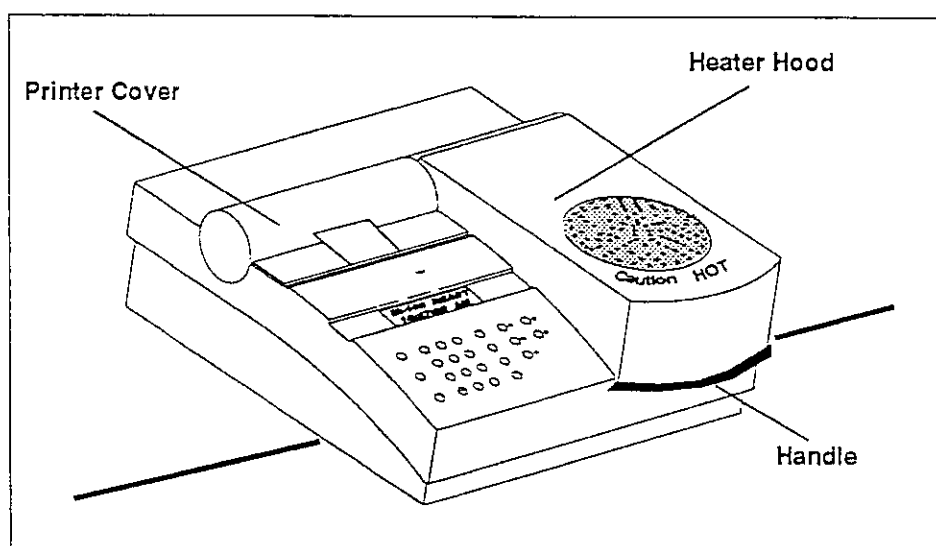


Fig. 1

Moisture Analyzer (with printer)

This instruction manual covers the proper installation and operation of your **Moisture Analyzer** and includes all warranty information. Use this manual for models with or without the printer. If you are using the model that does not have the internal printer, please disregard any information pertaining to the printer.

If we at Denver Instrument Company can be of further assistance to you, please call either:

1-800-321-1135

or

(303)-431-7255.

## FEATURES

- Two line backlit LCD display (16 characters).
- Silicon sealed keyboard with numeric keys and 12 function keys.
- Adjustable heater (30°C - 210°C/86°F - 410°F). Electronic temperature control with platinum sensor. Four quartz infrared heaters.
- Two-step drying capability.
- Selectable standby temperature.
- Multiple calculation modes:
  - % Moisture content;
  - % Solids content;
  - % Volatiles;
  - % Moisture content, dry basis;
  - % Solids content, dry basis.
- High resolution balance (.001g) for high accuracy results (.01%).
- Three choices for end of analysis:
  1. Manual.
  2. Time-out.
  3. Slope (change of weight with time) or dry to constant weight.
- Six different sets of drying parameters. (See Figure 2.)
- Capability to store and recall ten drying procedures.
- Printer (optional on some models.)
  - Internal, 40 column dot matrix;
  - Prints test result, date, time, drying procedure, sample number, and other test data;
  - Prints intermediate values (if selected).
- Standard interfaces.
  - RS-232 Serial output;
  - Centronics-type parallel output.

### Permissible Drying Parameter Combinations

temp 1	time 1	temp 2	time 2	slope	Balance Operation
x				x	Heater at temperature 1 with automatic shut off at slope setting.
x	x				Heater at temperature 1 for time 1.
x	x			x	Heater at temperature 1 for time 1; then heater at temperature 1 with automatic shut off at slope setting.
x	x	x		x	Heater at temperature 1 for time 1; then heater at temperature 2 with automatic shut off at slope setting.
x	x	x	x		Heater at temperature 1 for time 1; then heater at temperature 2 for time 2.
x	x	x	x	x	Heater at temperature 1 for time 1; then heater at temperature 2 for time 2; then heater at temperature 2 with automatic shut off at slope setting.

*Fig. 2*



## INSTALLATION

Before installing your analyzer:

- Carefully unpack the carton. We recommend that you keep all packing materials for possible future use.
  
- Check the contents of the shipping carton. You should find the following:
  - Analyzer
  - Instruction Manual
  - Pan Support
  - Pan Shield
  - Power Cord
  - Spare Fuses
  - Warranty Card
  - Tweezers
  - Disposable Sample Pans (1 pkg./50)
  - Quartz Sample Pads ( 1 pkg./25 )
  
- For models with the internal printer, lift up the printer cover. You should see the following items:
  - Printer Ribbon or Cartridge
  - Printer Paper
  
- Next, select a suitable work area by using the following guidelines:
  - Work area should be relatively free from drafts and vibrations.
  - Work surface should be level and rigid.
  - Allow for adequate ventilation (at least one inch of free space around all four sides of the analyzer).
  - Line voltage to your analyzer should be reasonably constant and free from fluctuations. It is **not** advisable to use an outlet that is shared with fluorescent fixtures or other electrical equipment that draws current in an inconsistent manner. If necessary, use an AC line filter and surge suppressor.
  - Do **not** locate near magnetic materials, equipment, or instruments which incorporate magnets in their design.
  - Avoid areas which have variations in room temperatures or have excessive room temperatures. Room temperatures above 40°C/104°F or below 15°C/59°F could affect the operation and accuracy of your analyzer.

- Set up your analyzer by following these steps: (See Figure 3.)
  - Lift up heating hood and place the pan shield so the center hole fits over the center ring in the base.
  - Slip the stem of the pan support into the center slot of the pan shield.
  - Verify AC power module by checking the identification on rear panel. **Input voltage must match the unit specification labeled on the rear panel.**
- Insert power cord into the receptacle located on the rear panel of the analyzer. Firmly push in the plug. (See Figure 4 on page 11.)
- Turn the analyzer ON by pressing the On/Off switch. Since a standby temperature of 60°C has been set at the factory, the heating elements begin warming up when you turn on your unit.

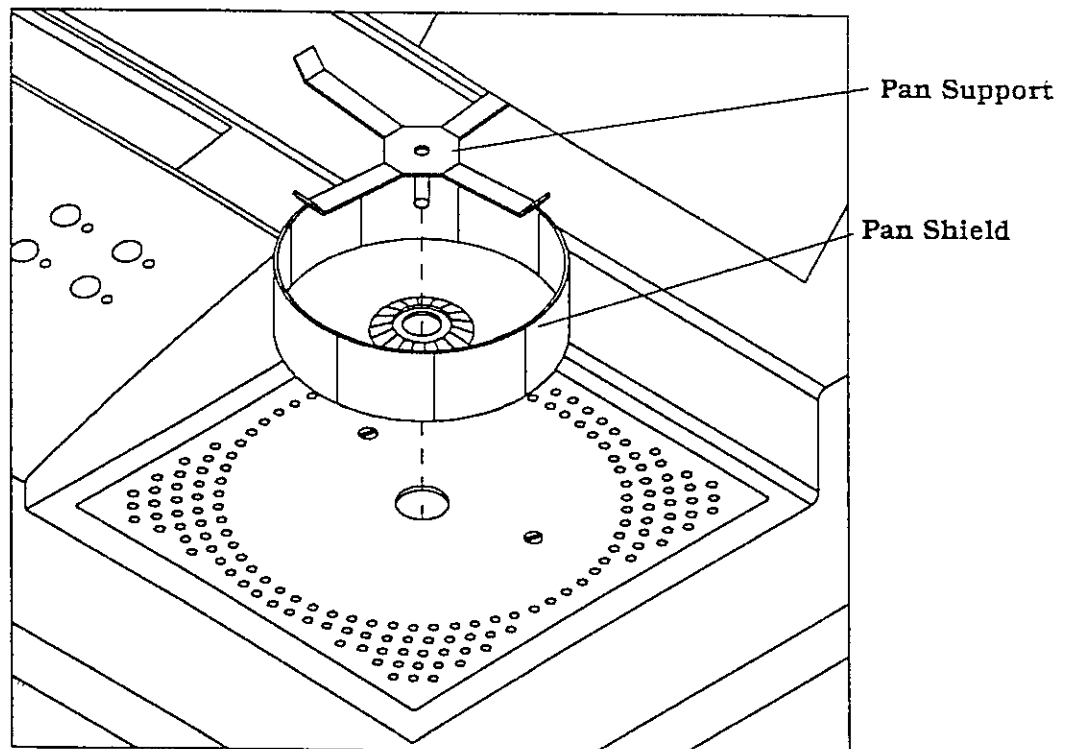


Fig. 3

Assembly Of Pan Shield And Pan Support

- The main screen shows the time of day and indicates the unit is ready for operation. (See Figure 5.) The analyzer is set to operate using the factory settings (defaults). For a list of those settings, see page 12.
- Allow a 30 minute warm up period before testing a sample.
- While you're waiting, it's okay to make any changes in the settings or store any drying procedures. For specific directions, see the appropriate section of this manual.
- Complete and return the enclosed warranty card. ( Also record the warranty information in the space provided inside the front cover of this manual.)

### Rear View

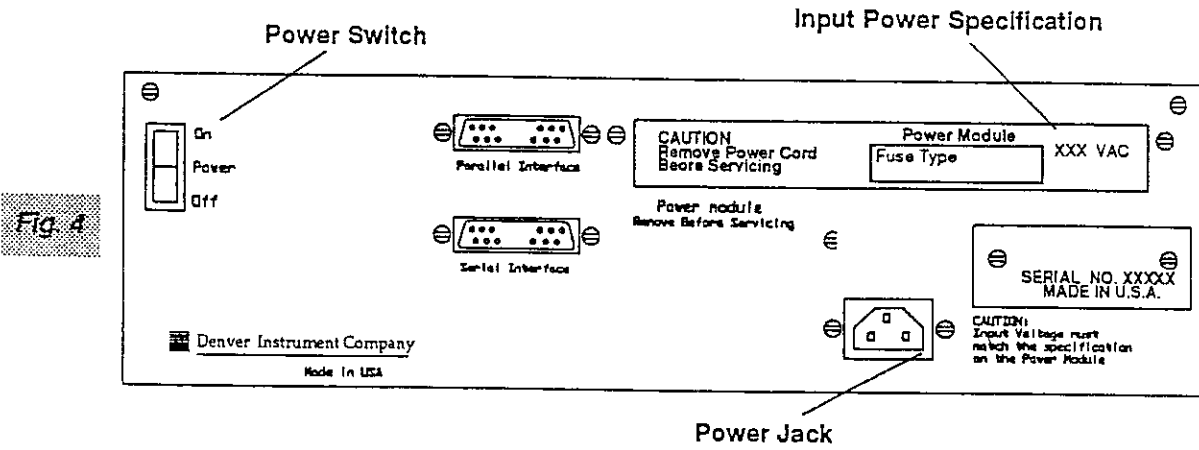


Fig. 4

### Main Screen

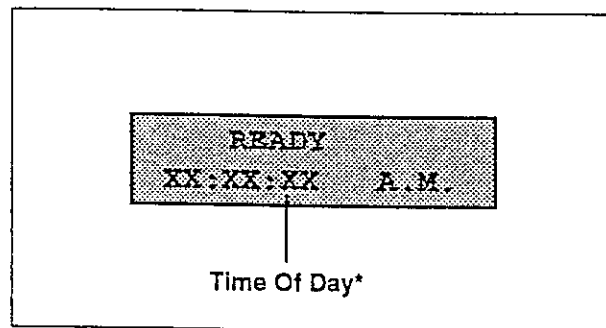


Fig. 5

\* The time of day and date have been set at the factory and reflect our time zone. If you need to change it, see the *Set Up* section.

## FACTORY SETTINGS

Your Moisture Analyzer is pre-programmed at the factory with the following default values:

<u>OPTION</u>	<u>SETTING</u>
percent display	Moisture
temperature display	Actual temperature
standby temperature	60°C
temp 1	105°C
temp 2	Off
time 1	Off
time 2	Off
slope	1.0 minute
	0.05% change
sample number	ON
	1
program number	1
I/O*	Internal printer
	Start and stop

To make changes, see the appropriate section of this manual.

\*Applies only to models with the internal printer.

## USING THE KEYBOARD

The keyboard has been designed for convenient and easy use. (See Figure 6.)

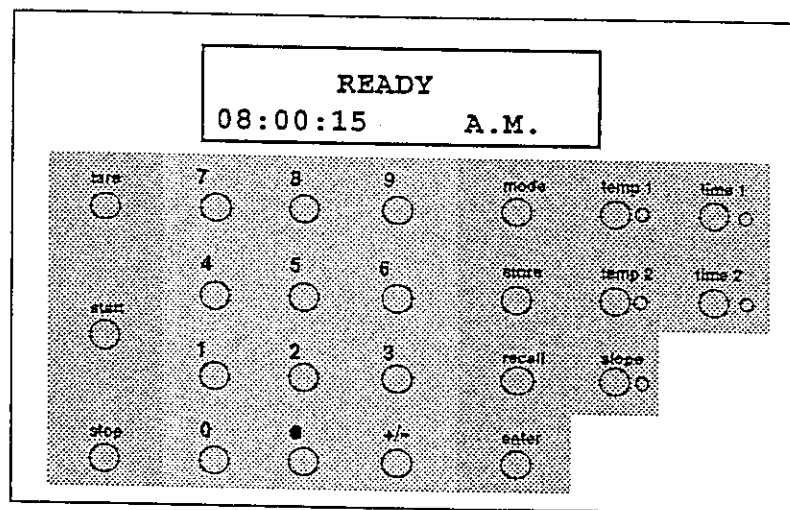
The **function** keys on the left hand side of the keyboard are used for the drying operation.

The **numeric** keys in the middle of the keyboard are used for entering specific values when required. These include entering the time of day and date, and entering values for the temperature, time, and slope settings.

The **function** keys on the right hand side of the keyboard are used for programming the many features of the analyzer. These keys are used to set time and temperature parameters, to store and recall drying procedures, and to print out the stored parameters.

To use a key, press it firmly and then release it. You should hear a slight click when pressing it. Do not hold the key down.

Fig. 6



Keyboard

KEYSDESCRIPTION

tare



- Sets the weight display to zero;

start



- Initiates the drying cycle

stop



- Stops any test cycle in progress; this will cause the message "\*\*\*\*\* USER ABORT \*\*\*\*\*" to be displayed.
- Exits set up menu to main screen

+/-








- Toggles between A.M. and P.M. when setting or changing *time of day*;
- Toggles between C (Celsius) and F (Fahrenheit) when setting or changing *temperatures*;
- Toggles between ON and OFF when setting *sample number*;
- Toggles between American date format (i.e., 03-25-91) and European date format (i.e., 25-03-91) when setting or changing *date*;
- Toggles between ON and OFF to select *standby temperature*. (Staying on indefinitely, or turning off 60 minutes after usage.)

mode



- Accesses the Set Up menu and is used to scroll through the options. (See Set Up Section on page 28.)

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<u>KEYS</u>	<u>DESCRIPTION</u>
store 	<ul style="list-style-type: none"><li>• Stores the current drying test conditions into memory. Up to ten drying procedure combinations (time, temperature, slope, calculation mode, standby temperature) can be stored;</li><li>• Clears all stored programs when used in conjunction with the +/- key.</li></ul>
recall 	<ul style="list-style-type: none"><li>• Recalls any of the preset programs when used with a # key. The parameters in the preset program that have been recalled are automatically used for the drying procedure when the <b>start</b> key is pressed;</li><li>• Allows printer to print out the parameters of all stored program when used in conjunction with the <b>enter</b> key.</li></ul>
enter 	<ul style="list-style-type: none"><li>• Selects option in SetUp menu;</li><li>• Selects an entry from the numeric keypad;</li><li>• Allows printer to print out the parameters of all stored program when used in conjunction with the <b>recall</b> key.</li></ul>
temp 1 	<ul style="list-style-type: none"><li>• Turns the first temperature setting On/Off. Red light indicates key is activated.</li><li>• Prompts input of a value for the first temperature to be used. Temperature range is 30°C - 210°C/86°F - 410°F.</li></ul>
temp 2 	<ul style="list-style-type: none"><li>• Turns the second temperature setting On/Off. Red light indicates key is activated.</li><li>• Prompts input of a value for the second temperature, if desired. Temperature range is 30°C - 210°C/86°F - 410°F. For this setting to be used, a value for temp 1 must be entered. If a temp 1 setting has not been entered, this value moves to the <b>temp 1</b> key.</li></ul>



KEYS

DESCRIPTION

slope



- Turns the slope (constant weight) setting On/Off. Red light indicates key is activated.
- Prompts input of slope variables:  
 ( 1 ) time interval; (0.1 to 99 minutes)  
 ( 2 ) % of initial weight; (0.01 to 9.99% of initial weight change.)
- Allows the analyzer to automatically shut off when the slope condition is met. (See Setting Slope section on page 26 for detailed description.)

time 1



- Turns the first time setting On/Off. Red light indicates key is activated.
- Prompts input of a value for the first time limit. (Time range is 0.1 to 99 minutes).

time 2



- Turns the second time setting On/Off. Red light indicates key is activated.
- Prompts input of a value for the second time limit, if desired. (Time range is 0.1 to 99 minutes).
- For this setting to be used, a value for time 1 must be entered. If a time 1 setting has not been entered, this value moves to the **time 1** key.

## CALIBRATION

Your analyzer is calibrated at the factory prior to shipment. Since this instrument determines the amount of weight loss in percent based upon the initial and final weight, routine calibration of the system is not necessary for accurate drying results. However, we suggest periodic calibration, especially if the unit is used in the manual mode as a standard electronic balance.

The calibration procedure is found in the Set Up menu by using the **mode** key.

To calibrate your analyzer:

Equipment required - 50 gram weight.

- Lift up the heater hood.
- Place an empty disposable pan on the pan support. (See Figure 7)
- Scroll through the Set Up Menu by continuously pressing the **mode** key until the display shows:

CALIBRATION

- Press the **enter** key to access the calibration procedure. Message prompts will guide you through this procedure. Display shows:

CALIBRATION - - - -  
PRESS TARE NOW

- Press the **tare** key. Display shows:

CALIBRATION - - - -  
PLACE 50g WEIGHT

- Place 50g weight on disposable pan. Display shows:

CALIBRATION - - - -  
PRESS ENTER NOW

- Press the **enter** key. Display shows:

CALIBRATION - - - -  
CALIBRATING

- When Calibration is complete, the display shows:

CALIBRATION

CALIBRATION DONE  
or  
CALIBRATION  
NO CALIBRATION\*

- Remove weight.
- Your analyzer proceeds to the SECURITY screen.

\*If the analyzer does not calibrate, try repeating the procedure with the 50 gram weight. The unit must be stable (no vibrations) and must not have an obstructed pan.

## DRYING A SAMPLE

After you have turned on your analyzer, and allowed a 30 minute warm-up, you are ready to begin drying a sample.

Read all instructions prior to operating this instrument. Always follow appropriate operating and safety procedures and observe all warning labels.

The red lights next to the **temp 1** key and the **slope** key are turned on to indicate the factory settings (defaults). If you need to change any of the settings, you can do that during the warm up period. (To make those changes, see the appropriate section of this manual.)

Since a standby temperature of 60°C has been pre-set at the factory, the heating elements begin warming up when you turn on the unit.

The display uses message prompts to guide you through the operating procedure.

The analyzer always uses grams as the unit of weight measurement.

We recommend using a test sample weighing between .5 and 10 grams for optimal results.

*Example for this section - 3.002 g of non-dairy creamer.*

- Lift up the lid and place an empty disposable pan on the pan support. (See Figure 7.)

See the Developing A Drying Procedure section for additional preparation techniques.

- Add any dispersing agents necessary, such as dry sand, or place glass filter pads on the support pan. (For our example, a dispersing agent was not needed.)

➤ Press the **start** key. Display shows:

```
SAMPLE NUMBER  
NUMBER 1*
```

- The sample number is set to begin at number 1. If a different sample number is desired, use the numerical keys to select the desired sample number. You have 3 seconds to enter each digit. Any number between 1 and 8 digits long can be used.

\*To turn off the Sample Number option, see page 36.

Display shows:

```
WT = 2.446*  
TARE PAN WEIGHT
```

\*Weights are in grams.

➤ Press **tare** key. Display shows:

```
WT = 0.000  
PLACE SAMPLE ON
```

Place sample on the pan, spreading it evenly over the surface of the pan. (See Figure 8.)

- Close the hood. Display shows:

```
WT = 3.002  
PRESS START
```

- Wait approximately 3 seconds for the unit to stabilize.

➤ Press the **start** key. Display shows:

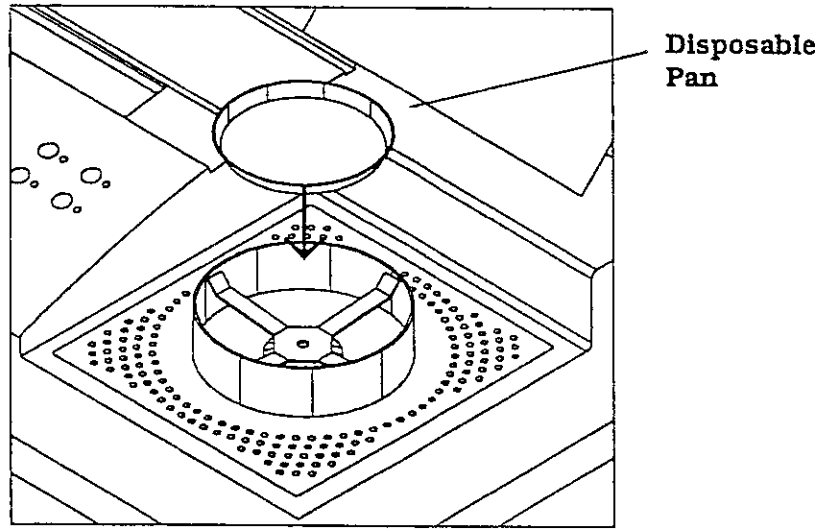
```
WT = 3.002  
WORKING
```

then

```
P1 TIME = 00:01  
105 C 0:00% M
```

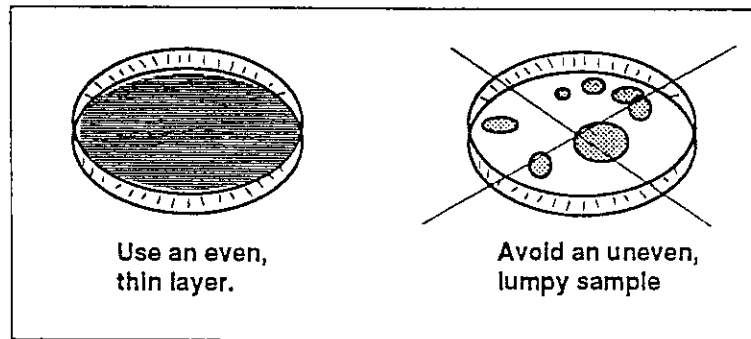
- The printer automatically prints out initial data when the drying cycle begins. (See Figure 9)
- Other printing options are available. See the I/O Section on page 41.
- The display continuously updates the drying data. (See Figure 10.)

Fig. 7



Placing The Disposable Pan

Fig. 8



Placing Sample On Disposable Pan

Fig. 9

```
START: 08-28-1990      02:39:40 PM
SAMPLE: 1
PROGRAM: 1
      Temp 1: 105C
      Slope: 0.05% 01:00 min
INITIAL WEIGHT: 3.002 grams
```

Print Out Of Initial Drying Data

- If you have set the unit to print out intermediate data using the appropriate I/O setting on page 41, the printer continues to output data as programmed.

In the example, figure 11 below, the printer has been set to update results every minute.

- When the drying cycle ends, the display shows:

I. WT = 3.002

F. WT = 2.91

then

DIFF = 0.86

PERC = 2.86

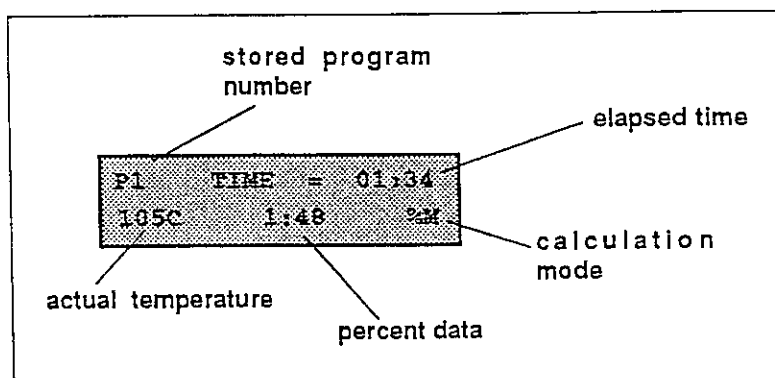
- The printer automatically prints final results when the drying cycle ends or the stop key is pressed. (See Figure 12 on page 22.)
- Use tweezers to remove disposable sample pan.

**CAUTION: Pan and its contents could be too hot to touch.**

- The display automatically returns to the main screen.

### Drying Screen In Moisture Mode

Fig. 10



Print Out Of Intermediate Drying Data

Fig. 11

START: 08-28-1990		02:39:40 PM	
SAMPLE: 8			
PROGRAM: 6			
Temp 1:	130C	Time 1:	3:00
Temp 2:	120C	Time 2:	9:00
INITIAL WEIGHT: 0.667 grams			
temp/time	weight	%	
degree/min	(g)		
130C	01:00	0.454	S = 68.07
130C	02:00	0.367	S = 55.02
120C	03:00	0.340	S = 50.97
120C	04:00	0.334	S = 50.07
120C	05:00	0.330	S = 49.48

Print Out Of Final Drying Data

Fig. 12

START: 08-28-1990		02:39:40 PM	
SAMPLE: 1			
PROGRAM: 1			
Temp 1:	105C		
Slope:	0.05%	01:00 min	
INITIAL WEIGHT: 3.002 grams			
END: 08-28-1990		02:43:26 PM	
ELAPSED TIME:		3.7 min	
FINAL WEIGHT:		2.917 grams	
MOISTURE %:		2.86	

## SETTING TEMPERATURES AND TIMES

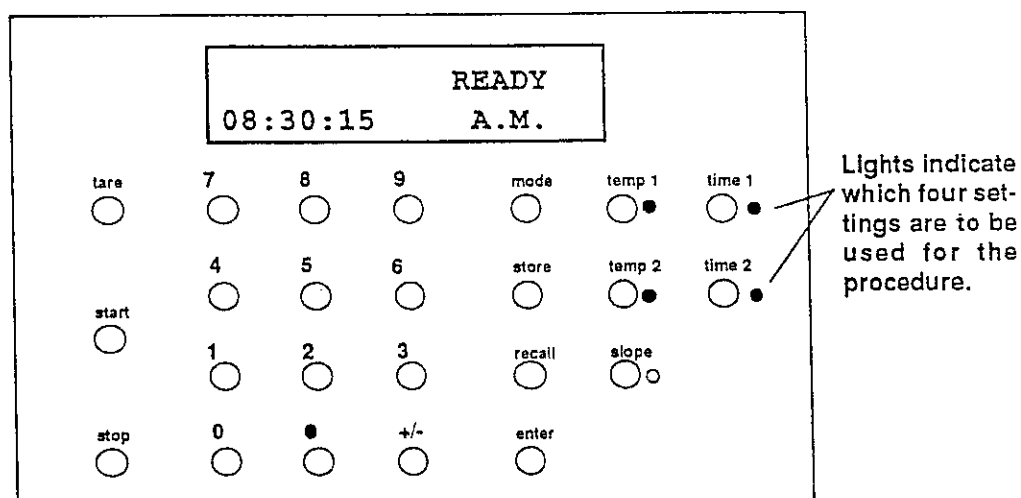
You can set the temperatures and times to fit your particular drying situation. Two different temperatures and two different times can be set for drying a single sample. Select all parameters desired before beginning the drying operation or storing the program.

*Example - setting:*  
*temp 1 for 120°C*  
*time 1 for 10:00 minutes*  
*temp 2 for 105°C*  
*time 2 for 5:00 minutes*

In this example, your analyzer runs for 10 minutes at 120°C and then runs for 5 minutes at 105°C. (Total drying time will be 15 minutes.) As illustrated in figure 13, the red light next to the function keys indicate which parameters are set for the next drying procedure.

### Keyboard Indicator Lights

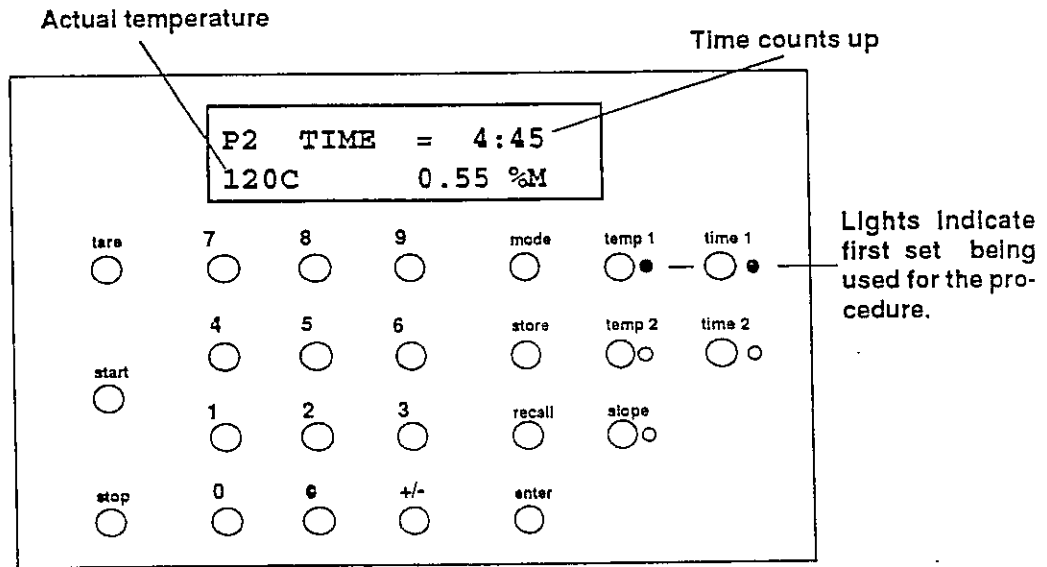
Fig. 13



When you select a two-step drying procedure (as in this example), four lights initially are activated. However, when the analyzer begins its run, only the lights by the set of keys whose parameters are being used are illuminated. When a time parameter is being used, the display continuously counts up. If more than one time parameter is being used for drying a sample, the display continues to count up until the drying run has finished. (See Figure 14 on page 24.)



Fig. 14



The lights next to the keys change as the drying steps change.

To set or change the value for the **temp 1** (temperature 1) key:  
(Maximum temperature setting is 210°C/410°F.)

- Press the **temp 1** key until display shows:

```
SET TEMP 1
TEMP = XXX C
```

- Using the numeric keys, press the desired temperature.
- If the temperature unit of measurement (F - Fahrenheit or C - Celsius) displayed on the screen is correct, go directly to the next step; if not, press the +/- key to change the unit.

- Press the **enter** key to store the temperature and to exit.  
To set or change the value for the **time 1** key:  
(Time range is 0.1 to 99 minutes.)

- Press the **time 1** key until the display shows:

```
SET TIME 1  
TIME = XX.X minute
```

- Using the numeric keys, press length of time in minutes desired for the run.

- Do not enter the decimal point when entering the value.

- Press the **enter** key to store the time and to exit.

To set or change the value for the **temp 2** (temperature 2) key: (To activate this setting, a value for temperature 1 must be set. Maximum temperature setting is 210°C/410°F.)

- Press the **temp 2** key until display shows:

```
SET TEMP 2  
TEMP = XXX C
```

- Using the numeral keys, press the desired temperature.

- If the temperature unit of measurement (F - Fahrenheit or C - Celsius) displayed on the screen is correct, go directly to the next step; if not, press the +/- key to change the unit.

- Press the **enter** key to store the temperature and to exit.

To set or change the value for the **time 2** key:  
(Time range is 0.1 to 99 minutes.)  
(To activate this setting, a value for time 1 must be set.)

- Press the **time 2** key until the display shows:

```
SET TIME 2  
TIME = XX.X minute
```

- Using the numeric keys, press length of time in minutes desired for the run.

- Do not enter the decimal point when entering the value.

- Press the **enter** key to store the time and to exit.

## SETTING SLOPE

As the moisture analyzer dries a sample, the sample loses weight. During a test, the loss of weight is monitored by the internal balance. Figure 16 illustrates a typical drying curve, showing the loss of weight over time. When the sample no longer loses weight, it is considered to be fully dry.\*

The slope feature allows the moisture analyzer to automatically stop the test when it determines the sample is no longer losing weight. The user may define the conditions which the analyzer uses to determine a "dry" sample. For example, the factory default setting terminates a test when the sample loses less than 0.05% of its initial weight in a one minute period. As explained in the Application Section, the user typically chooses an appropriate slope setting for a sample material to give accurate, repeatable results in a reasonable length of time.

\* If a sample is heated at extreme temperatures, the sample may scorch and continue to lose weight even after it is dry.

### To set or change the slope.

- Press the **slope** key until display shows:

```
SET SLOPE TIME  
TIME = 01.0 min*
```

- Using the numeric keys, press the desired time. (Slope time range is 0.1 to 99 minutes.)
  - Do not press the decimal point key when entering the value.)
- Press the **enter** key to store the setting. Display shows:

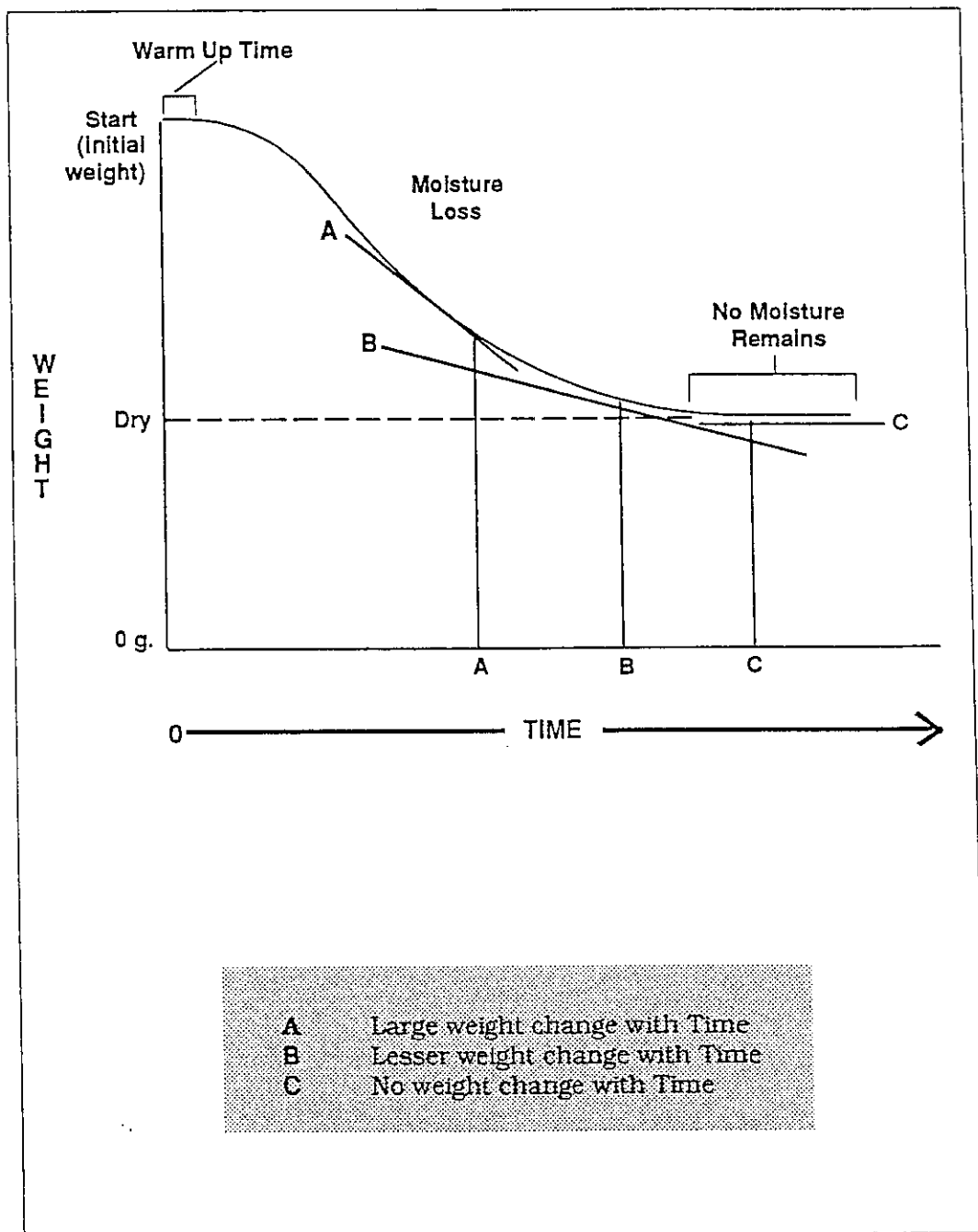
```
SET SLOPE PERC.  
0.05% change*
```

- Using the numeric keys, press the desired percentage of change. (Slope percent change range is 0.01% to 9.99% of initial weight.)
  - Do not press the decimal point key when entering the value.
  - If you enter an invalid number, the analyzer reverts to the last valid setting.
- Press the **enter** key to store and to exit.

When using the slope setting for a drying procedure, make sure the light by the slope key is turned ON.

\*The default values initially are activated.

Fig. 15



Typical Drying Curve

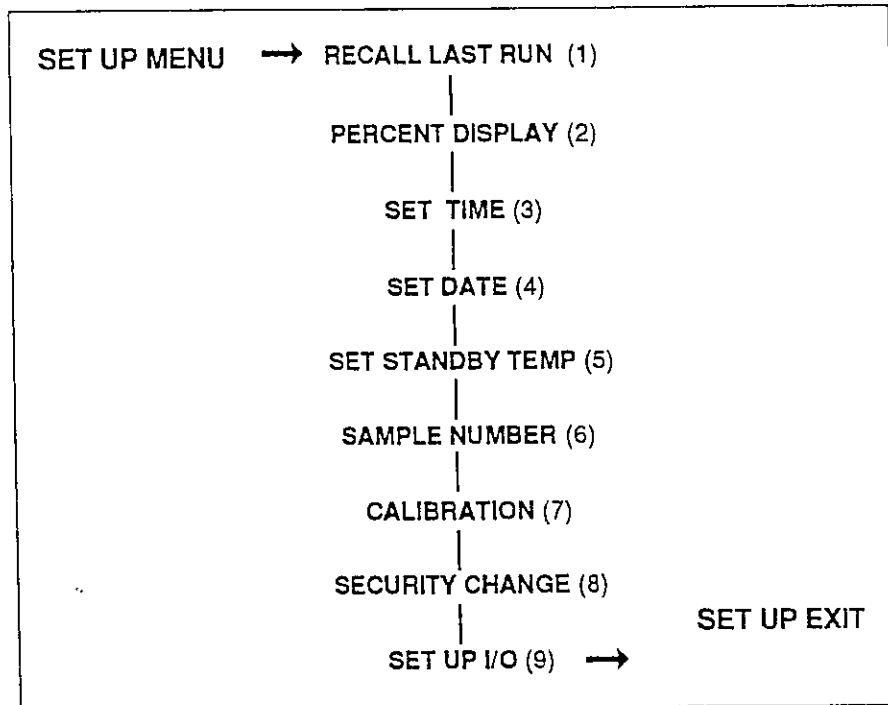
## SET UP

The **mode** key is used to access the Set Up Menu. This menu offers a variety of options that can be used to "customize" the analyzer. It also provides the means for recalling test results from the last sample, setting the current time and date, setting a standby temperature, doing calibration, and for setting the I/O. By continuously pressing the **mode** key, you can scroll through the menu. ( See Figure 16.)

A shortcut is available if you do not need to scroll through the entire menu. Once in the set up menu, you can press the corresponding option number to go directly to that option.

Example: By pressing **mode** key, 9 key goes directly to SET UP I/O.

Fig. 16



## Recalling Last Run

You can recall test data from the last drying cycle, including Initial Weight, Final Weight, the Difference, and a Percentage (if any one of the six percentage options has been selected in the Percent Menu).

To recall results from last drying cycle:

- Press the **mode** key continuously to scroll through the Set Up Menu until the display shows:

RECALL LAST RUN

- Press the **enter** key to select it.  
Display shows:

I. WT = X.XXX  
F. WT = X.XXX

then

DIFF = X.XXX  
ELAPSED = X.X

then

PERC = X.XXX

- The display automatically returns to the main screen.

## Selecting Percent Display

The Set Up Menu allows you to select the calculation mode for determining your drying results. Six options are available. (See Figure 17.)

Five of the options use standard equations for calculating the percent moisture or percent solid content (wet or dry basis) of a sample. (See Figure 18.)

**WEIGHT DISPLAY** calculates in grams the actual weight loss during the drying cycle.

**SET TEMP** (set temperature) sets the display to show the temperature parameter(s) being used for the drying cycle as entered in **temp1** and **temp2**.

**ACTUAL TEMP** (actual temperature) sets the display to show the temperature of the heating chamber during the drying cycle. The temperature will ramp up to the set temperature.

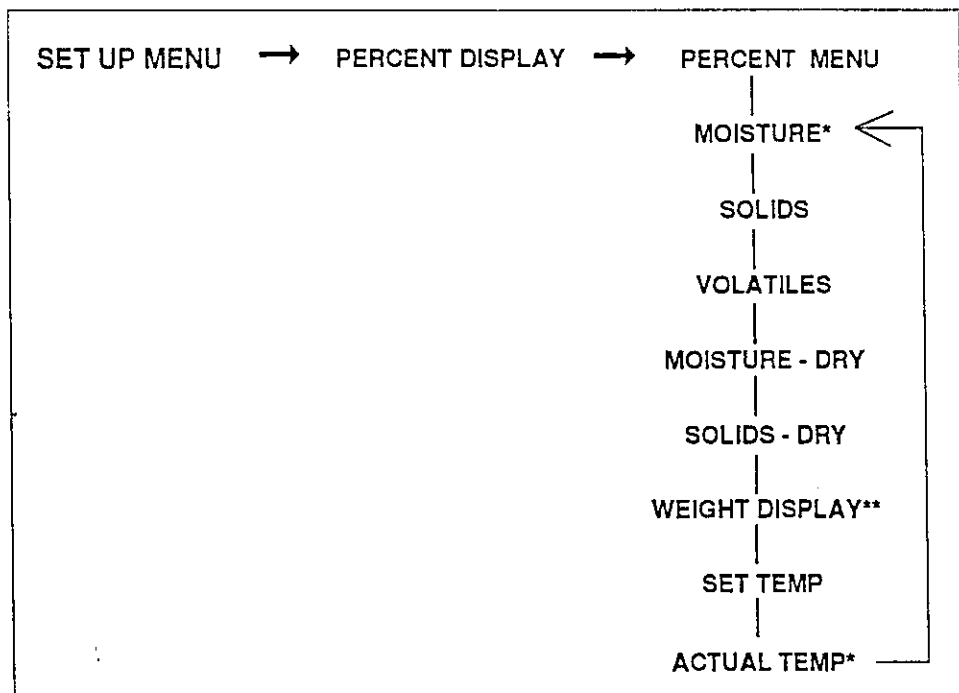


Fig. 17

\*Default setting  
\*\*Weight is in grams

When you select one of the six options, the analyzer automatically changes to the appropriate calculation mode. During a drying procedure, the display always shows the selected mode. The final print out also includes the calculation mode with the results.

Listed below in Figure 18 are the options, the corresponding symbols shown on the display during the drying procedure, and the equation used for each mode.

### Calculation Modes and Equations Chart

<u>OPTION</u>	<u>DISPLAY SHOWS</u>	<u>EQUATION</u>		
MOISTURE	%M	$\frac{\text{initial weight} - \text{final weight}}{\text{initial weight}}$	X	100
SOLIDS	%S	$\frac{\text{final weight}}{\text{initial weight}}$	X	100
VOLATILES	%V	$\frac{\text{initial weight} - \text{final weight}}{\text{initial weight}}$	X	100
MOISTURE - DRY	%Md	$\frac{\text{initial weight} - \text{final weight}}{\text{final weight}}$	X	100
SOLIDS - DRY	%Sd	$\frac{\text{initial weight}}{\text{final weight}}$	X	100
WEIGHT DISPLAY (grams)	W	initial weight - final weight		

Fig. 18



**To select or change the display:**

- Press the **mode** key continuously to scroll through the Set Up Menu until the display shows:

PERCENT DISPLAY

- Press the **enter** key to select it. Display shows:

PERCENT MENU

- Press the **mode** key continuously to scroll through the menu until the display shows the desired setting.

MOISTURE\*  
SELECTED  
  
SOLIDS  
  
VOLATILES  
  
MOISTURE - DRY  
  
SOLIDS - DRY  
  
WEIGHT DISPLAY  
  
SET TEMP  
  
ACTUAL TEMP\*

\*Default setting

- Press the **enter** key to select it. Display shows:

SELECTED

- Your analyzer proceeds to the SET TIME screen.

The **mode** key remains operational during the drying procedure and can be used to scroll through the percent menu in order to change the calculation mode. Use the **enter** key to select the new mode. The display reflects the mode change.

## Choosing Actual or Set Temperature

The analyzer may display the actual measured temperature in the heating chamber or the programmed set temperature as entered in the **temp1** and **temp2**.

- Press the **mode** key continuously to scroll through the Set Up Menu until the display shows:

PERCENT DISPLAY

- Press the **enter** key to select it. Display shows:

PERCENT MENU

- Press the **mode** key continuously to scroll through the menu until the display shows either:

ACTUAL TEMP

or

SET TEMP

- Press the **enter** key to when the desired mode is shown. Display shows:

SELECTED

- Your analyzer proceeds to the SET TIME screen.

## Setting Time Of Day

You can set the analyzer to display the current time. Once set, it remains in memory and is updated automatically. The print out includes the time the procedure begins and the time it ends.

- Press the **mode** key continuously to scroll through the SetUp Menu until the display shows:

SET TIME

- Press the **enter** key to select it. Display shows:

CHANGE TIME - - - -

TIME XX:XX:XX A.M.

- Use the numeric keys to enter the time. Press the +/- key to toggle between A.M. and P.M.

- Press the **enter** key when the display shows the desired setting. Display shows:

```
SET TIME
TIME XX:XX:XX P.M.
```

- ä Your analyzer proceeds to the SET DATE screen.

### Setting Date

You can set the analyzer to print out the current date. Once set, it remains in memory and is updated automatically. The date prints with the initial results and the final results.

- Press the **mode** key continuously to scroll through the Set Up Menu until the display shows:

```
SET DATE.
```

- Press the **enter** key to select it. Display shows:

```
CHANGE DATE- - - -
DATE XX-XX-19XX
```

- Use the numeric keys to enter the date, beginning with the month, day, and then the last two digits of the year (American Format.). Use zeros where necessary. Display shows:

```
SET DATE
DATE 03-25-1991
```

For European format (day-month-year), press the +/- key.

```
SET DATE
DATE 25-03-1991
```

(The +/- key toggles between the American format and the European format. The format selected appears on all print outs.)

- Press the **enter** key to select it. Display shows:

```
SET DATE
```

The analyzer proceeds to the SET STANDBY TEMP screen.

## Setting Standby Temperature

In order to decrease the time needed for the analyzer to reach its pre-set temperature for a drying procedure, you can set a standby temperature. The analyzer automatically keeps the drying chamber at this standby temperature whenever the analyzer is idle and the hood is closed. A standby temperature of 60°C has been pre-set at the factory. When the analyzer initially is turned on, the heating elements immediately begin warming up until the 60°C standby temperature is reached.

The standby temperature can easily be changed to a value between 30°C - 175°C/86°F-347°F. However, the unit cannot obtain a temperature below the ambient room temperature. For optimal drying results, we recommend you set a standby temperature that is about 20° below temp1.

In the factory setting, the standby temperature feature will be active for a one hour time period. If the analyzer is not used within one hour, the heating elements will shut off and the unit will return to room temperature. As described in the next section, the unit may be programmed to always remain at the standby temperature when not in use.

- Press the **mode** key continuously until display shows:

```
SET STANDBY TEMP
```

- Press the **enter** key. Display shows:

```
SET STANDBY  
TEMP = 60°C
```

- Using the numeric keys, enter the desired temperature.
- If the temperature unit of measurement is correct (C -Celsius) go directly to the next step; if not, press the +/- key to change the unit. The +/- key toggles between F and C.
- Press the **enter** key to store the new standby temperature. Display shows:

```
SET STANDBY TEMP  
TEMP = XX C
```

Then display shows:

```
HEATER STANDBY C  
OFF
```

- Press the +/- key to toggle to ON to override the 60 minute standby heating element turn off.
- Your analyzer proceeds to the SAMPLE NUMBER screen.

## Activating Sample Number Option

The Sample Number option allows you to choose whether or not a sample is identified by a sample number on the print out. ( See Figure 19.)

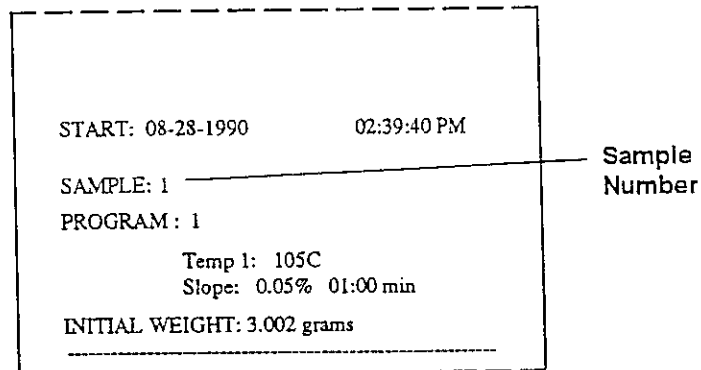
If the sample number option is turned on, during each drying procedure the display shows the sample number and allows you to accept that number or change it. You can enter a sample number between 1 and 8 digits long. Each time you begin a drying procedure you have 3 seconds to begin entering a new sample number. Otherwise, the the displayed number will be saved. The sample numbers continue to update sequentially unless you use the numerical keys to enter a different sample number.

If the sample number option is turned off, the display eliminates the above step during the drying procedure.

The analyzer will remember the last sample number assigned, even if the power to the unit had been turned off.

### Initial Drying Data With Sample Number

Fig. 19



---

### To activate/deactivate the sample number option

- Press the **mode** key continuously until display shows:

SAMPLE NUMBER

- Press the **enter** key. Display shows:

SAMPLE NUMBER  
ON\*

- Press the **+/-** key to change the setting. The +/- key toggles between ON and OFF.
- Press the **enter** key to select the displayed setting. Display shows:

SAMPLE NUMBER  
OFF

- Your analyzer proceeds to the CALIBRATION screen

\*default setting.

## Security Lock

The software Security Lock option allows you to create a password of your choice and to lock in pre-set drying procedures. This feature can prevent possible operational errors due to inadvertent changes.

- With the security lock activated, only the following keys are enabled:

**tare** key  
**start** key  
**stop** key  
**mode** key to recall last run; to change percent display or view what is already selected.  
**recall** key to recall any pre-set, stored procedure.  
**numeric** keys to use when recalling any pre-set, stored procedure.

- The following keys are informational only:

**temp 1** key - shows temperature parameter.  
**time 1** key - shows time parameter.  
**temp 2** key - shows temperature parameter.  
**time 2** key - shows time parameter.  
**slope** key - shows slope parameters.

- All other keys are disabled.

Once your drying procedures have been set, you can activate the security lock by using the following procedure:

- Press the **mode** key continuously until the display shows:

CHANGE SECURITY

- Press the **enter** key to select it. Display shows:

SECURITY CHANGE

- Press the numeric keys to create your Password Number. ( Any number between 1 and 30000 can be used. ) Display shows:

SECURITY CHANGE

NEW = XXXX

**At this Point, Either:**

- Press the **enter** key (once) to store the password. Display shows:

SECURITY CHANGE  
then  
SECURITY CHANGE  
UNSECURE  
then  
SET UP I/O

- At this point, you can still scroll through the Set Up Menu to select your options.
- To activate the Password security system, press the Off switch on the rear panel to power down the analyzer; then press the On switch to power it up. The display indicates activation of the security system by showing:

MOISTURE SYSTEM  
then  
SECURITY  
ENTER PASSWORD

**Or**

- Press the **enter** key (twice) to store the password and activate the lock. Display shows:

SECURITY CHANGE  
CHANGED  
then  
SECURITY CHANGE  
LOCKED

- Note: If a number outside the given parameters is entered, the display shows:

SECURITY CHANGE  
INVALID NUMBER

The analyzer proceeds to the SETUP I/O MENU.



- The display automatically returns to the main screen.

If the security system is in place when turning on the analyzer, the display shows:

MOISTURE SYSTEM

then

SECURITY  
ENTER PASSWORD

To **de-activate** the **security lock**, you can either enter the Password at this time or use the procedure below.

- If the incorrect Password is entered, the display shows:

SECURITY  
LOCKED

- If the correct Password is entered, the display shows:

SECURITY  
UNSECURED

**To de-activate the security lock:**

- Press the **mode** key continuously until the display shows:

SECURITY  
ENTER PASSWORD

- Enter Password. Display shows:

SECURITY  
PASSWORD = XXXXX

- Press the **enter** key. Display shows:

SECURITY  
UNSECURED

- Press the **mode** key. Display returns to the SetUp Menu.

Note: A universal password of 6542 may be entered to clear the security lock.